

**LISTING OF THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

145. (Currently amended) A method of forming an undergarment comprising:

inserting an adhesive layer between a first fabric layer and a second fabric layer to form a fabric composite, said composite having a periphery that is larger than an outer periphery of the undergarment;

causing said adhesive layer to form a laminate from said composite; and

removing a selvage from said laminate at said outer periphery to form a self finished edge of the undergarment, wherein said self finished edge is a cut edge.

146. (Previously presented) The method as in claim 145, wherein the undergarment is a brassiere.

147. Cancelled

148. (Currently amended) The method as in claim 145, wherein said self finished edge resists unraveling.

149. (Currently amended) The method as in claim 145, wherein said self finished edge has a shape selected from the group consisting of a straight edge, a scalloped edge, and any combination ~~of the foregoing~~ thereof.

150. (Previously presented) The method as in claim 145, wherein said selvage is between about one half of an inch and an inch.

151. (Previously presented) The method as in claim 145, wherein removing said selvage from said laminate comprises moving a cutting device along said outer periphery.

152. (Previously presented) The method as in claim 145, wherein removing said selvage from said laminate comprises punching a die into said laminate wherein said die corresponds to said outer periphery.

153. (Previously presented) The method as in claim 145, wherein said adhesive layer only bonds said first and second fabric layers together in a selected region so that a non-bonded region is formed.

154. (Previously presented) The method as in claim 153, wherein said non-bonded region is a breast cup region.

155. Cancelled

156. (Previously presented) The method as in claim 145, further comprising molding a portion of said laminate to a desired shape after causing said adhesive layer to form said laminate.

157. (Previously presented) The method as in claim 156, wherein said desired shape defines a breast cup region of the undergarment.

158. (Currently amended) The method as in claim 145, further comprising gluing or fusing a first region of said self finished edge to a second region of said self finished edge to form a continuous closed tubular undergarment.

159. (Previously presented) The method as in claim 145, further comprising inserting a fabric member between said first fabric layer and said adhesive layer.

160. (Previously presented) The method as in claim 159, wherein said fabric member is selected from the group consisting of an underwire channel, a gore, a fabric panel, a bridging piece, and any combination of the foregoing.

161. (Previously presented) The method as in claim 159, wherein said fabric member is an underwire channel.

162. (Previously presented) The method as in claim 161, further comprising inserting an underwire into said underwire channel before or after causing said adhesive layer to form said laminate.

163. (Previously presented) The method as in claim 145, wherein said first fabric layer defines an exterior layer or an interior layer of the undergarment.

164. (Previously presented) The method as in claim 145, further comprising abutting a first fabric to a second fabric to form at least one of said first and second fabric layers.

165. (Previously presented) The method as in claim 164, further comprising inserting a bridging piece between said first fabric layer and said adhesive layer at a juncture of said first and second fabrics.

166. (Currently amended) A method of forming an undergarment comprising:

applying an adhesive layer to a first fabric layer;

overlying said adhesive layer with a second fabric layer;

causing said adhesive layer to bond said first and second fabric layers together to form a laminate, said laminate having a periphery that is larger than an outer periphery of the undergarment; and

cutting said laminate along said outer periphery to form a self finished edge of the undergarment that resists unraveling, wherein said self finished edge is a cut edge.

167. (Previously presented) The method as in claim 166, wherein said adhesive layer only bonds said first and second fabric layers together in a selected region so that a non-bonded region is formed.

168. (Previously presented) The method as in claim 167, wherein said non-bonded region is a breast cup region.

169. Cancelled

170. (Previously presented) The method as in claim 166, further comprising molding a portion of said laminate to a desired shape after forming said laminate.

171. (Previously presented) The method as in claim 170, wherein said desired shape defines a breast cup region of the undergarment.

172. (Currently amended) The method as in claim 170, further comprising gluing or fusing a first region of said self finished edge to a second region of said self finished edge to form a continuous closed tubular undergarment.

173. (Previously presented) The method as in claim 166, further comprising inserting a fabric member between said first fabric layer and said adhesive layer.

174. (Currently amended) The method as in claim 173, wherein said fabric member is selected from the group consisting of an underwire channel, a gore, a fabric panel, a bridging piece, and any combination ~~of the foregoing~~ thereof.

175. (Previously presented) The method as in claim 173, wherein said fabric member is an underwire channel.

176. (Previously presented) The method as in claim 175, further comprising inserting an underwire into said underwire channel before or after forming said laminate.

177. (Previously presented) The method as in claim 166, wherein said first fabric layer defines an exterior layer or an interior layer of the undergarment.

178. (Previously presented) The method as in claim 166, further comprising abutting a first fabric to a second fabric to form at least one of said first and second fabric layers.

179. (Previously presented) The method as in claim 178, further comprising inserting a bridging piece between said first fabric layer and said adhesive layer at a juncture of said first and second fabrics.

180. (Currently amended) A method of forming an undergarment comprising:

forming an adhesive layer having an adhesive-free portion;

surrounding said adhesive layer with a first fabric layer and a second fabric layer;

causing said adhesive layer to bond said first and second fabric layers together to form a laminate, said laminate having a periphery that is larger than an outer periphery of the undergarment; and

cutting said laminate along said outer periphery to form a cut edge that defines a self finished edge of the undergarment that resists unraveling, wherein said adhesive-free portion defines a non-bonded region of said first and second fabric layers.

181. (Previously presented) The method as in claim 180, wherein said non-bonded region is a breast cup region.

182. (Previously presented) The method as in claim 181, further comprising molding said non-bonded region to a desired shape after forming said laminate.

183. (Previously presented) The method as in claim 182, wherein said desired shape defines a breast cup of the undergarment.

184. (Currently amended) The method as in claim 183, further comprising gluing or fusing a first region of said self finished edge to a second region of said self finished edge to form a continuous closed tubular undergarment.

185. (Currently amended) A method of forming an undergarment comprising:

inserting an adhesive layer between a first fabric layer and a second fabric layer;

causing said adhesive layer to form a laminate from said first and second fabric layers, said laminate having a periphery that is larger than an outer periphery of the undergarment;

cutting said laminate along said outer periphery to form a cut edge that defines a self finished edge of the undergarment;  
and

gluing or fusing a first region of said self finished edge to a second region of said self finished edge so that the undergarment is a continuous closed tubular undergarment.



186. (Currently amended) A method of forming an undergarment comprising:

abutting a first fabric to a second fabric to form a first fabric layer;

inserting an adhesive layer between said first fabric layer and a second fabric layer;

causing said adhesive layer to bond said first and second fabric layers together to form a laminate, said laminate having a periphery that is larger than an outer periphery of the undergarment; and

cutting said laminate along said outer periphery to form a cut edge that defines a self finished edge of the undergarment that resists unraveling.